



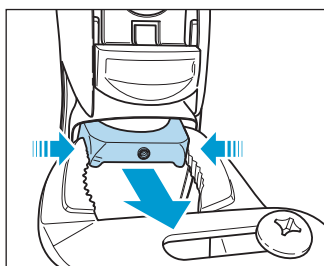
Philips Domestic Appliances and Personal Care

Service Manual

SAP coding HQ 8865

HINTS FOR REPAIR:

- Remove shaving unit, to prevent damages during repairing.
- Remove screws A1 (2x).
- Take cover from housing (trimmer must be opened).
- Remove bracket large (17).



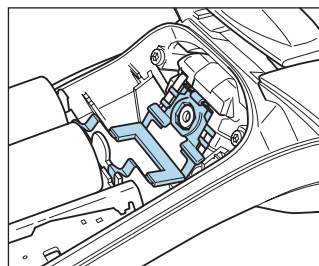
- The PCB-board can now be removed out of the housing.
- Remove the connecting strip from the motor by dis soldering.
- Remove screws B1 (2 x), now the motor and hairchamber can be removed out of the housing.
- Detach the motor springs (14) from the gearwheel unit with a small screwdriver.

This product meets the requirements regarding interference suppression on radio and TV.

After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

ASSEMBLY:

- Think by assembly on the hooks from the connecting strip assy.

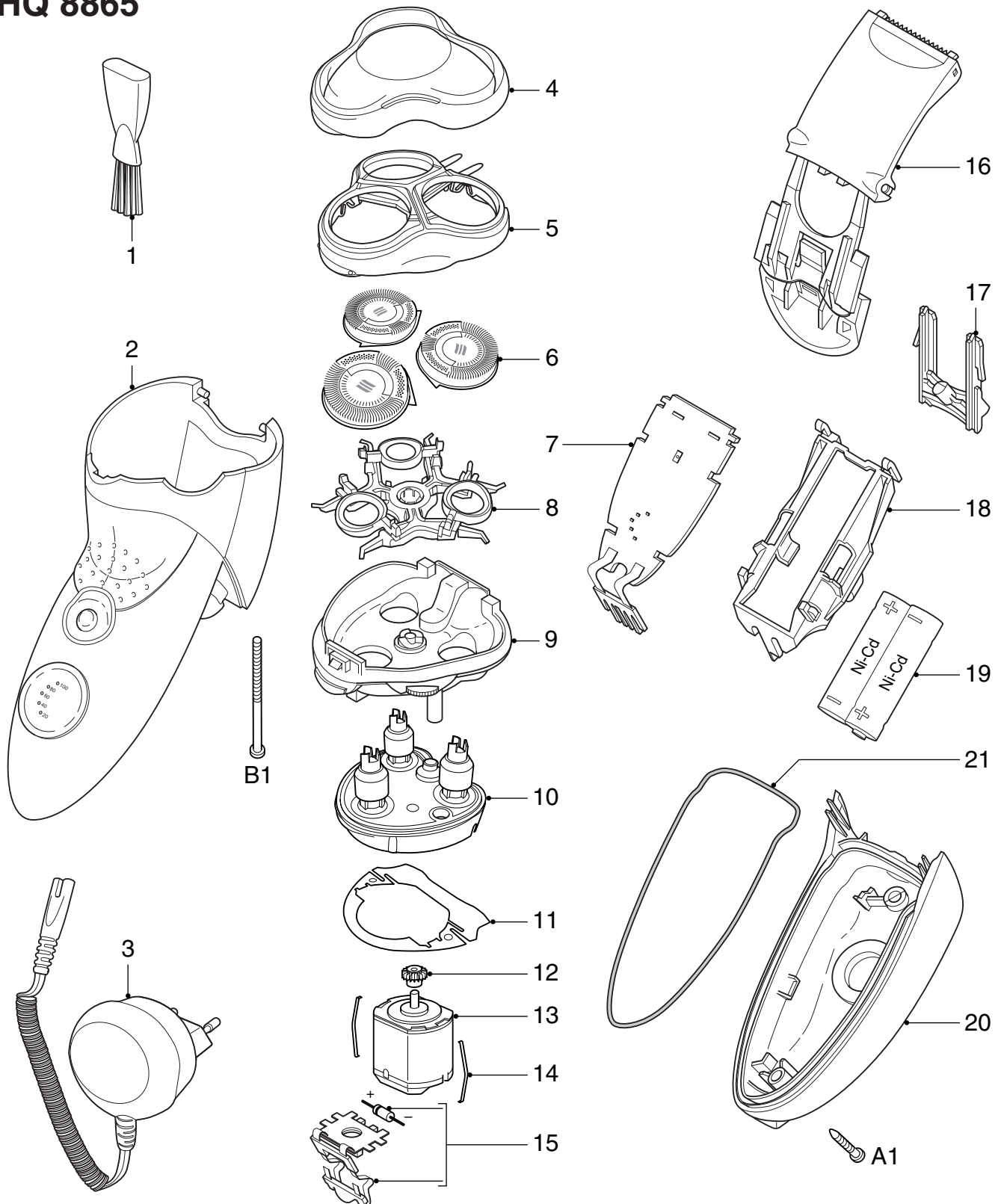
**GENERAL:**

- Rechargeable / Main shaver
- Constant motor voltage
- Electronic push on/off
- Washable

TECHNICAL DATA:

Voltage	: 100 - 240 Volt	50 - 60 Hz
Motor voltage	: 2,4 Volt	
Speed of cutters	: > 2100 r.p.m.	
Shaving heads	: HQ6 - 4222 036 05821	
Battery capacity indication	: 5 LED	
Battery full indication	: LED	
Battery low indication	: LED (red)	
Charge indication	: LED (green)	
Battery	: AA pack NiCd	

HQ 8865



1	4222 036 05771	cleaning brush
2	4222 036 06111	housing
3	4822 219 10711	power plug
	4222 036 04011	power plug Can/Row
4	4222 036 05801	protecting cap
5	4222 036 05811	bracket
6	4222 036 05821	HQ6 shaving heads
7	4222 036 06131	mains
8	4222 036 05841	holder assy
9	4222 036 05851	hair chamber
10	4222 036 05411	driving unit
11	4822 466 12233	dust seal
12	4822 522 10763	pinion

13	4822 361 21783	motor
14	4822 492 71735	motor spring
15	4222 036 06001	connecting strip assy
16	4222 036 05871	trimmer assy
17	4222 036 05881	bracket large
18	4222 036 06141	spacer AA
19	4222 036 06151	2-AA pack NiCd
20	4222 036 06161	cover
21	4222 036 05911	rubber seal
A	4222 036 05921	screw J1-6
B	4222 036 05931	screw 1ADU
	4222 036 05941	pouch
	4222 036 06371	pouch Can/Row