



HR 1700 HR 1710
HR 1701 HR 1714
HR 1704
HR 1707

Philips Domestic Appliances and Personal Care

Service Manual 4822 729 22112 is herewith cancelled

Service Manual

PRODUCT INFORMATION

HR 1700 = 1-speed blender - TWIST
HR 1701 = HR 1700 + HR 2945
HR 1704 = HR 1700 + HR 2938
HR 1707 = HR 1700 + HR 2938 + HR 2945

HR 1710 = 2-speed blender - TWIST
HR 1714 = HR 1710 + HR 2938

HR 2938 = Fruit mill
HR 2945 = Mill

Motor power : 250 W - /AB - /AI
300 W - /AC

Voltage : 110-120 V / 50-60 Hz
220-230 V / 50-60 Hz
230-240 V / 50-60 Hz

Version : /AB = made in Brazil
: /AC = made in China
: /AI = made in Indonesia

Speed HR 1700 : 1 speed - 18.000 to 21.000 rpm
HR 1710 : speed 2 - 18.000 to 21.000 rpm
speed 1 - 14.000 to 15.000 rpm

Blender jar capacity : 1.0 effective with non-detachable knife

Dimensions f-box
HR 1700/01/10 : 292 x 192 x 225 mm
HR 1704/07/14 : 323 x 192 x 225 mm

Accessoires : **HR 2938** = Fruit filter
HR 2945 = Mill
Capacity cup : 200 ml effective

SERVICE INFORMATION

If a motor in the /AC version needs to be replaced use always motor item 8 and a new turbine coupling item 3 of the /AB version.

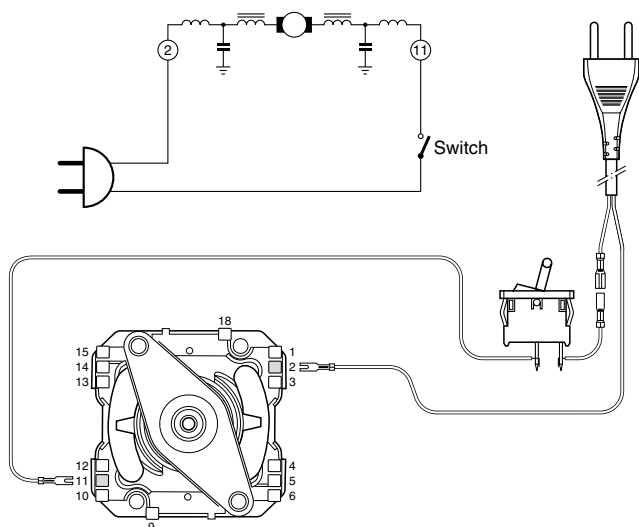
Safety Mill HR 2945

Assemble the mill (bowl and knife unit) before it can be assembled onto the blender motor unit.

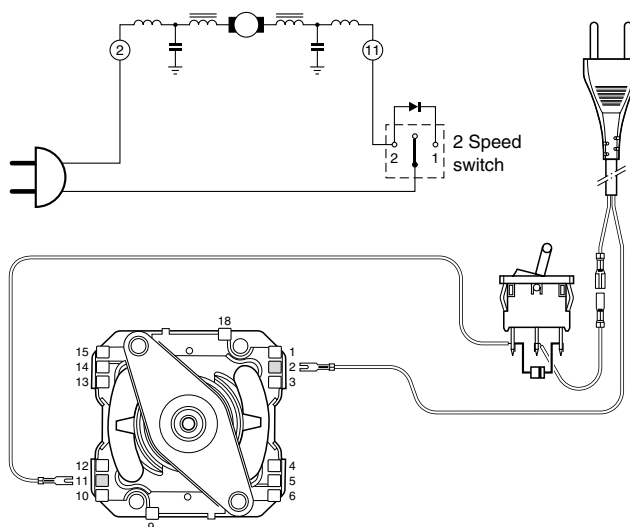
This product meets the requirements regarding interference suppression on radio and TV.

After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

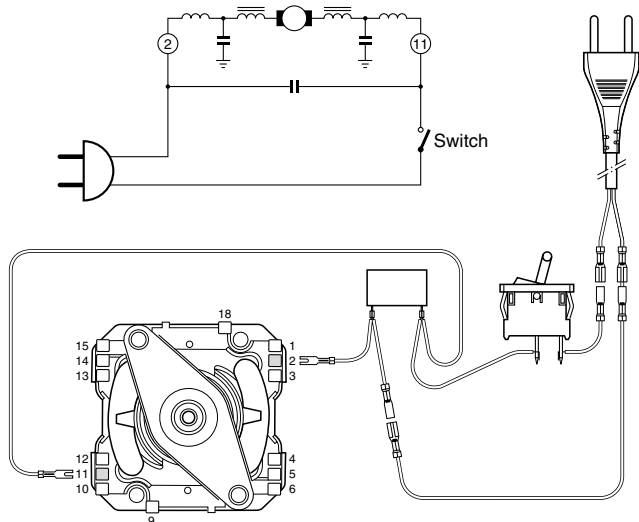
HR1700



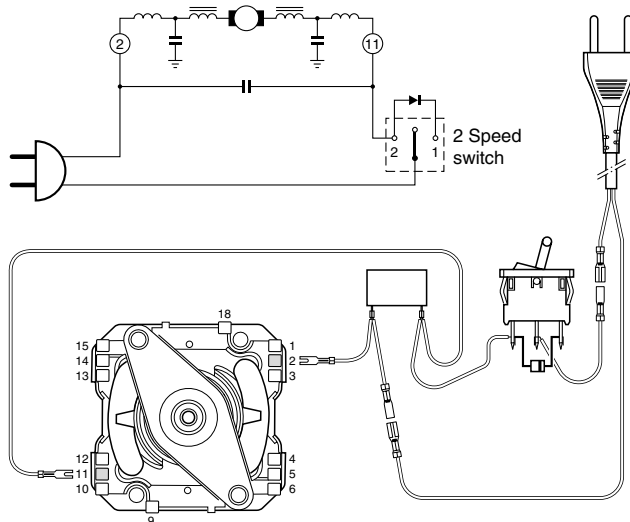
HR1710



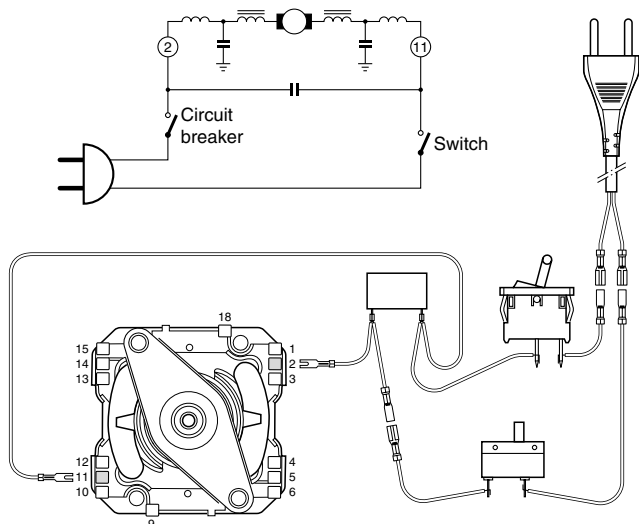
with RIS



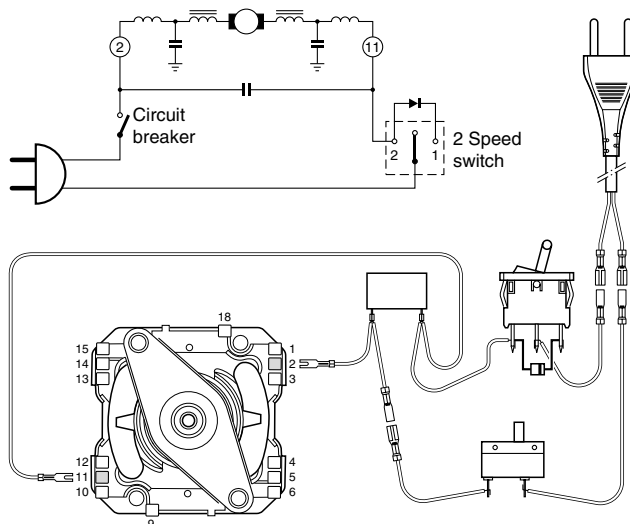
with RIS



(opt.) with RIS and Circuit breaker



(opt.) with RIS and Circuit breaker



RIS = Radio Interference Suppressor

1	4822 441 12316	Housing
2	4822 410 12305	Switch knob HR 1700
	4822 410 12342	Switch knob HR 1710
3	4822 528 11294	Turbine coupling /AB - /AI
	4822 528 11329	Turbine coupling /AC
4	4822 402 11282	Switch lever
5	4822 276 14089	Switch - 1 speed (standard) HR 1700
	4822 276 14091	Switch - 2 speed HR 1710
6	4822 463 11249	Air conductor
7	4822 532 61264	Motor cushion
8	4206 136 46780	Motor 220-240 V /AI
	4822 361 11163	Motor standard 110-120 V /AB - /AC
	4822 361 11164	Motor standard 240 V with RIS /AB - /AC
	4822 361 11165	Motor standard 220-230 V with RIS /AB - /AC
9	4822 442 01784	Bottom assy /AB - /AC
	4206 133 92840	Bottom assy /AI
10	4822 442 01771	Jar lid
11	4822 418 10418	Jar assy

HR 2945

15	4822 418 10417	Bowl only
16	4822 690 10207	Mill assy

HR 2938

25	4822 480 10246	Soybean / Fruit filter
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