



Philips Domestic Appliances and Personal Care

# Service Manual

## PRODUCT INFORMATION

**HR 1744** = 3-speed blender + glass jar

Motor power : 400 W  
Voltage : 120 V / 60 Hz  
Speeds : 3 speed + pulse  
Blender jar capacity : 1.5 l effective  
Dimensions product : 339 x 199 x 236 mm

Accessoires : **HR 2942** = Soybean / Fruit filter  
**HR 2939** = Chopper  
Capacity bowl : 200 ml effective  
**HR 2940** = Multi mill  
Capacity cup : 400 ml effective  
**HR 2941** = Glass jar

## SERVICE INFORMATION

### Inspection after repair:

Test the safety interrupter item 3 by mounting and dismounting an accessory while the appliance is switched on.

**/BB is UL - version**

PHILIPS ELECTRONICS  
NORTH AMERICA CORP.  
MODEL HR 1744

/BB

120V ~ 60Hz

400W

SERIAL NR. □ □

MADE IN BRAZIL



**LISTED**

□ □ □ □

This product meets the requirements regarding interference suppression on radio and TV.

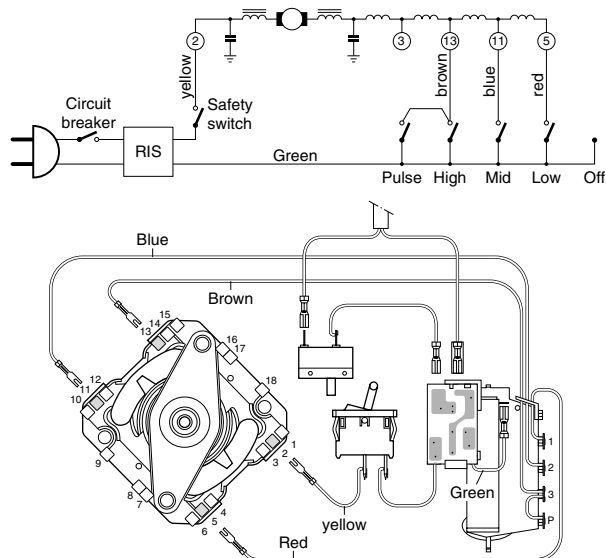
After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## HR 1744/BB

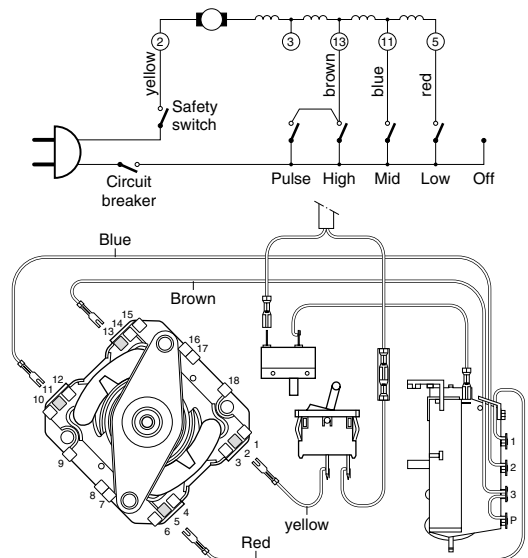
1	4206 133 91780	Panel
2	4206 136 51040	Drive coupling
3	4206 136 50970	Safety switch
4	4206 133 91760	Housing
5	4206 136 50730	3-Speed switch
6	4206 100 02110	Flex (standard)
7	4206 133 53190	Motor cushion
8	4206 136 50740	Motor 120 V / 60 Hz
9	4206 133 91790	Bottom
10	4206 133 92090	Stud
11	4206 133 91810	Small cap.
12	4206 133 92010	Lid
13	4206 133 60170	Glass jar
14	4206 133 53490	Sealing ring
15	4206 136 50840	Interface / Knife unit
16	4206 136 50210	Soybean / Fruit filter

Depends of the version the electrical diagram is:

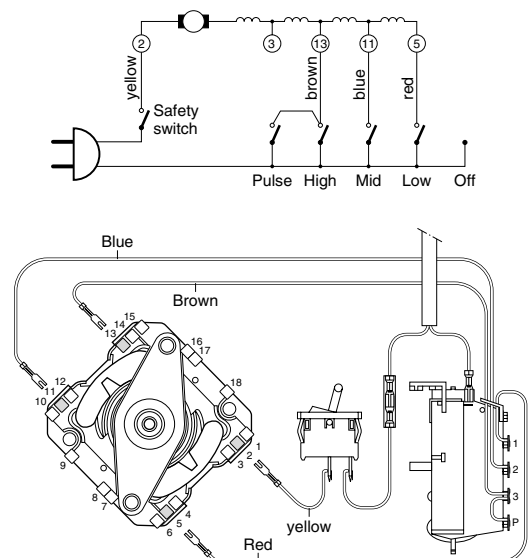
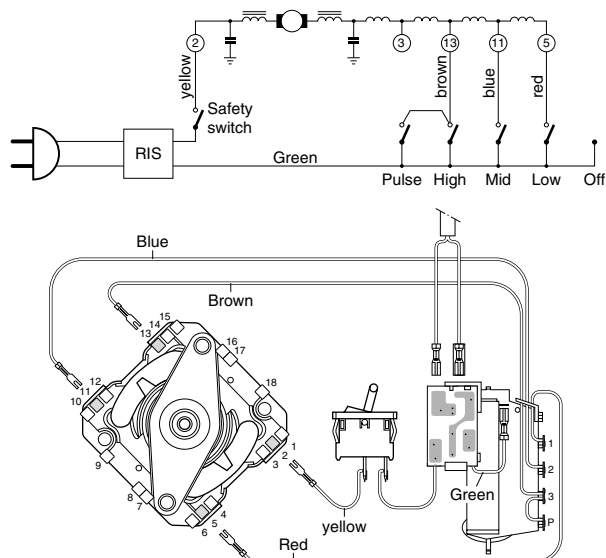
### with RIS and circuit breaker



### with circuit breaker



### with RIS



### Spare part:

Circuit breaker 5A (120 V / 60 Hz) = 4206 136 50960

RIS = radio interference suppressor.

