

Service
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HR 1780/AB
HR 1785/AB



Philips Domestic Appliances and Personal Care

Service Manual

PRODUCT INFORMATION

HR 1780 = electronic controlled with pulse

HR 1785 = electronic controlled with pulse & Soyabeen fruit filter

Motor power : 500 W
Voltage : 220-230 V / 50-60 Hz
 : 110-127 V / 50-60 Hz
Speeds : electronic pre-programmed + pulse
Timer : 35 seconds
Blender jar capacity : 1.25 l effective
Dimensions product : 205 x 215 x 385 mm

Accessory : **HR 2942** = Soyabeen / Fruit filter

SERVICE INFORMATION

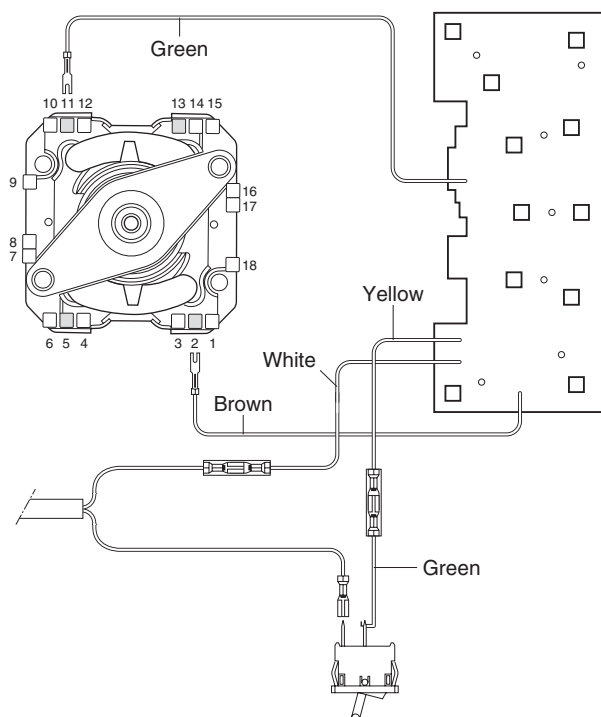
Inspection after repair:

Test the safety interrupter item 5 by mounting and dismounting the jar while the appliance is switched on.

Motor

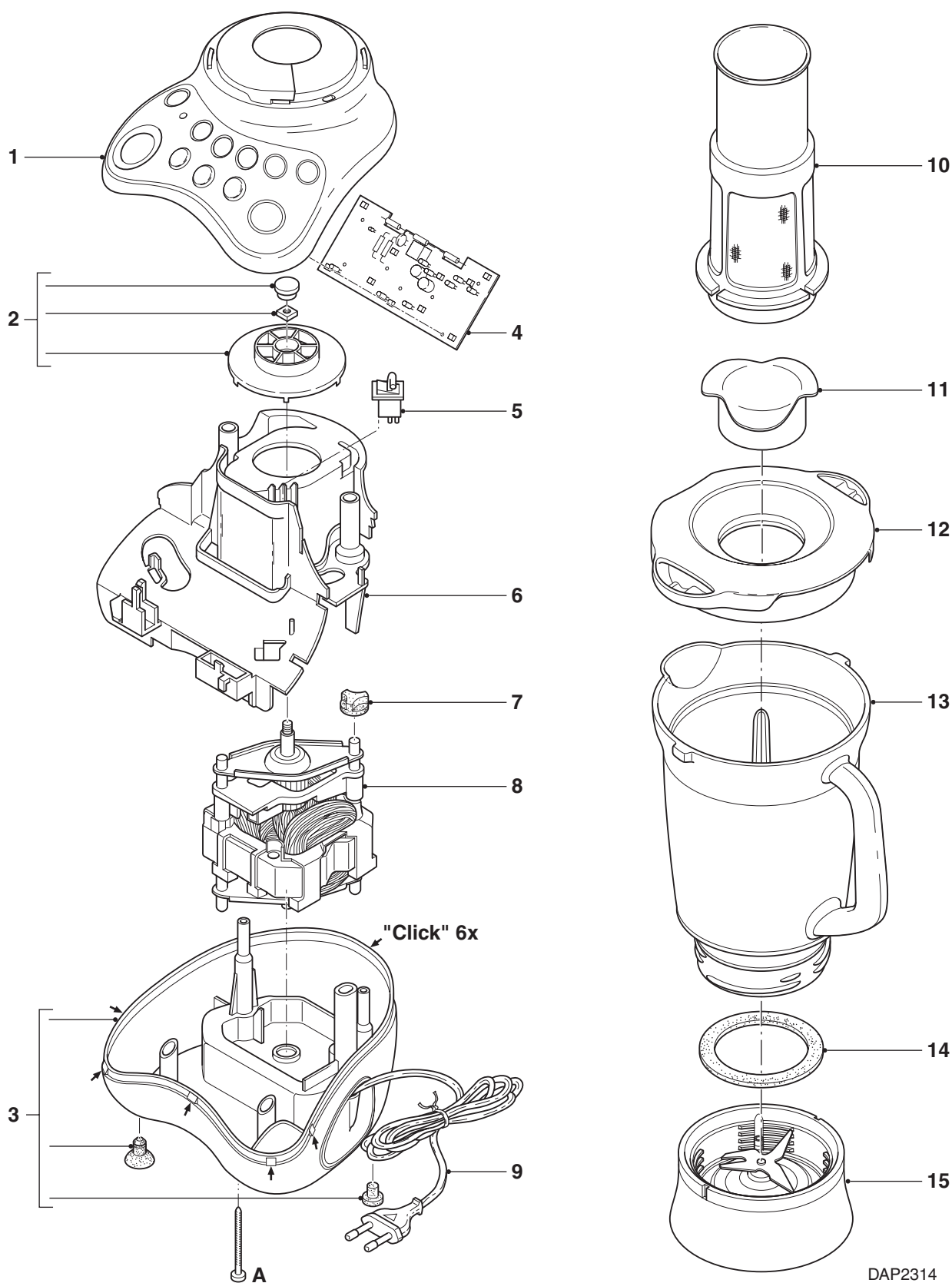
The wires must not come into contact with metal parts and must not be so taut that they pull on the motor.

Color = White Philips



This product meets the requirements regarding interference suppression on radio and TV.

After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.



DAP2314

1	4206 136 52410	Top housing assy	9	4206 100 02050	Cord set UK
2	4206 136 48730	Drive coupling		4206 100 02070	Cord set EURO / CHILE
3	4206 136 52470	Bottom housing assy		4206 100 01850	Cord set MEXICO
4	4206 136 53370	Control unit 220-230 V - RIS EURO	10	4206 136 50210	Soyabean filter (opt. for HR1780/AB)
	4206 136 51550	Control unit 220-230 V - CHILE	11	4206 133 94330	Small cap
	4206 136 51560	Control unit 110-127 V - MEXICO	12	4206 133 91240	Lid
5	4206 136 52040	Safety switch	13	4206 133 60170	Glass jar
6	4206 133 91850	Air guide		4206 133 53490	Sealing ring
7	4206 133 53190	Motor cushion	15	4206 136 50830	Interface / Knife unit
8	4206 136 53360	Motor 220 V - EURO			
	4206 136 51520	Motor 110-127 V - MEXICO	A	Screw 3.5 x 45	
	4206 136 51500	Motor 220-240 V - CHILE			