



Philips Domestic Appliances and Personal Care

Service Manual

PRODUCT INFORMATION

HR2020 = Basic Blender

HR2021 = HR2020 + Mill

HR2024 = HR2020 + Fruit Filter

HR2027 = HR2020 + Mill + Fruit Filter

Features

- Store jar over base
- 1,75 L break resistant jar
- Cord storage
- 2 Speeds + Pulse

Accessories:

- Fruit filter (only at HR2024 & HR2027)
- Mill (only at HR2021 & HR2027)

Safety

- Attachment safety system.
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Power : 400 W
- Voltage / frequency : 220 - 240 V / 50 - 60 Hz
: 110 - 127 V / 60 Hz
- Jar capacity : 1,5 Litre
- Cord length : 120 cm

Materials:

- Housing : PP
- Jar : SAN
- Blade : Stainless steel

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues.

REPAIR INSTRUCTION

- No specific issues.

OPTIONAL (accessories)

- No specific issues.

PARTS LIST & EXPLODED VIEW

**HR2020
HR2021
HR2024
HR2027**



Pos	Service code	Description
1	4203 035 84250	Measuring cup
2	4203 035 84380	Jar Lid
3	4203 035 84390	Blender Jar
4	4203 035 84280	Sealing ring - Blender Jar
5	4203 035 84290	Knife unit - Blender Jar (incl. sealing ring)
6	4203 035 84300	Fruit filter (only for HR2024 & HR2027)
7	4203 035 84320	Jar - Mill (only for HR2021 & HR2027)
8	4203 035 84330	Sealing ring - Mill (only for HR2021 & HR2027)
9	4203 035 84340	Knife unit - Mill (only for HR2021 & 2027)