

**Philips Consumer Lifestyle**

Service Manual

PRODUCT INFORMATION

HR2080 = Basic Blender

HR2084 = HR2080 + Fruitfilter

Features:

- Powerful 650 W
- Speed control knob
- Special buttons for instant results
- 1,5 Litre glass jar
- Serrated blades
- Detachable knife unit
- Measuring cup 50 ml
- Suction feet
- Cord storage

Accessories:

- Fruit filter (only at HR2084)

Safety:

- Attachment safety system.
- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

Power : 650 W
Voltage / frequency : 220 - 240V / 50 - 60 Hz
: 110 V / 60 Hz

Jar capacity : 1,5 Litre
Cord length : 120 cm

Packaging - F-Box
Dimensions (L x W x H) : 330 x 185 x 370 mm
Weight : 5,1 kg

Materials:

Housing : ABS plastic
Jar : Borosilicate Glass
Knife unit : Stainless steel
Jar lid : PP + rubber
Measuring cup : SAN
Bottom + 2 sides : ABS
Switch : ABS lacquered

ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

REPAIR INSTRUCTION

- No specific issues

OPTIONAL (accessories)

- No specific issues

Pos	Service code	Description	
1	9965 000 28659	Blender coupling	
2	9965 000 28660	Motor HV - 220 - 240 V / 50 - 60 Hz	
	9965 000 28661	Motor LV - 110 V / 60 Hz	
3	9965 000 28662	Housing	HR2080/84
	4203 035 87160	Housing WEu	New
4	9965 000 28663	Airtunnel	
	4203 035 88230	Airtunnel	New
5	9965 000 28664	Safety lever	
	4203 035 88240	Switch actuator	New
6	4203 035 88390	Safety spring	New
7	9965 000 28665	Safety switch assy	
	4203 035 88250	Safety Switch assy A	New
8	4203 035 88260	Safety Switch assy B	New
9	9965 000 28666	Crimp	
10	9965 000 28667	Speed indication window	
11	9965 000 28668	PCB - Switch assy - HV	Old
	4203 035 88790	PCB HV	New
	4203 035 88800	PCB LV	New
	4203 035 88810	PCB Korea	New
12	9965 000 28669	Bottom	
13	9965 000 28670	Cordset EU	
	9965 000 28671	Cordset Singapore	
	9965 000 28672	Cordset Korea	
	9965 000 28673	Cordset Taiwan	
14	9965 000 28674	Measuring cup	
15	9965 000 28675	Jar Lid	Old
	4203 035 88820	Jar Lid	New
16	9965 000 28676	Glass Jar	
	4203 035 88840	Glass Jar	New
17	9965 000 28677	Sealing ring	
	4203 035 88290	Sealing ring	New
18	9965 000 28678	Knife unit	
	4203 035 88300	Knife unit	New
19	9965 000 28679	Interface	
	4203 035 87170	Interface	New
20	9965 000 28727	Fruitfilter	
	4203 035 88310	Fruitfilter	New

ATTENTION:

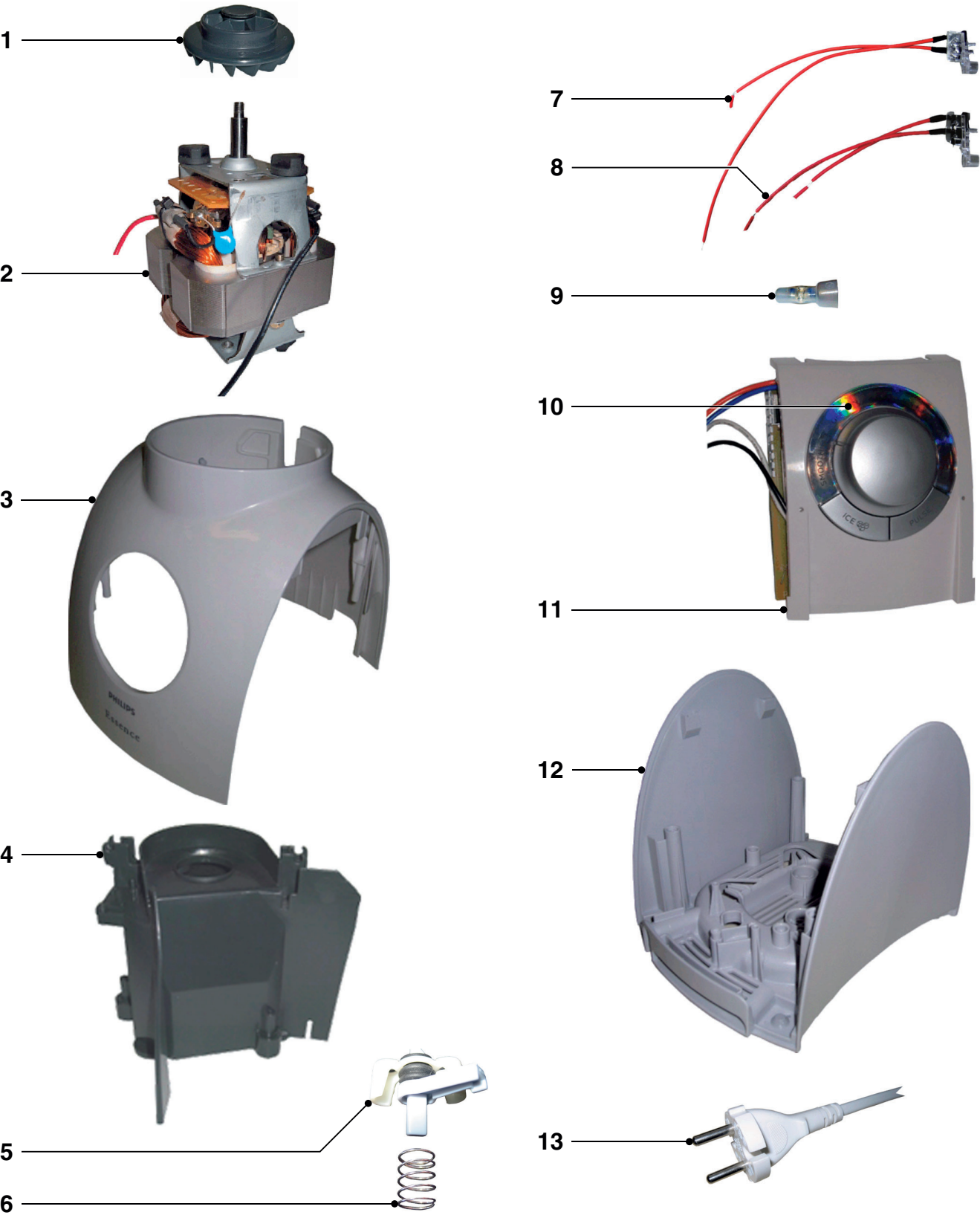
For all appliances with a production date from 0907 onwards, only the spare parts Pos. 3 till 8, Pos. 11 and Pos. 15 till 20 with the wording "New" in the description have to be used.

For all appliances with a production date between 0813 and 0907, the spare part Pos. 6 and Pos. 3 are not available.

For all appliances with a production date before 0813, only the spare parts Pos. 3 till 8, Pos. 11 and Pos. 15 till 20 without the wording "New" in the description have to be used.

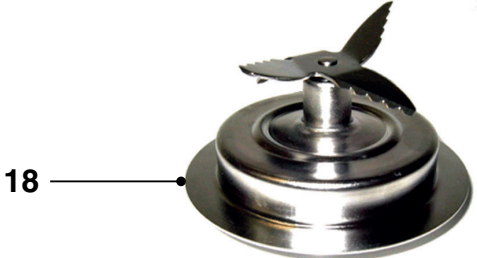
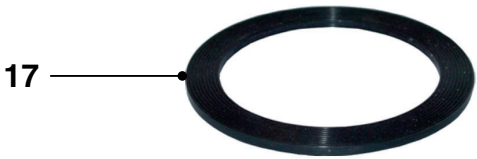
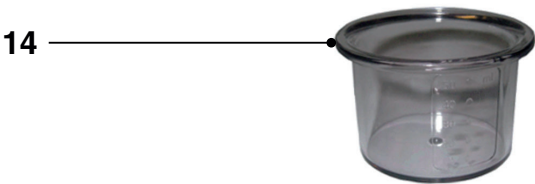
EXPLODED VIEW

**HR2080/00 ROW
HR2084/00 ROW**



EXPLODED VIEW

HR2080/00 ROW
HR2084/00 ROW



Old



New

