

**Philips Domestic Appliances and Personal Care**

Service Manual

PRODUCT INFORMATION**HR7620 : Basic Version****HR7625 : HR7620 + Blender Accessory****Safety:**

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

TECHNICAL INFORMATION

- Motor consumption : 500 W
- Voltage & frequency : 220 - 240 V / 50 Hz
- Cordset : 150 cm double insulated with moulded plug
- Speed settings : 2 speed + pulse
- Bowl max. capacity : 1.2 l (working volume)
- Jar max. capacity : 1.0 l (working volume)
- Bowl / Jar : Not suitable for the micro wave

DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- No specific issues

REPAIR INSTRUCTIONS

- No specific issues

OPTIONAL (accessories)

- No specific issues



Pos	Service code	Description
1	4203 065 50490	Drive Coupling
2	4203 065 50500	Housing
3	4203 065 50510	Switch Knob
4	4203 065 50520	Switch Knob Ring
5	4203 065 50530	Safety Switch Lever
6	4203 065 50540	Drive Unit
7	4203 065 50550	Bottom with sucking Feet
8	4203 065 50560	Sucking Foot

PARTS LIST + EXPLODED VIEW

HR7620
HR7625



Pos	Service code	Description
9	4203 065 50570	Food Pusher
10	4203 065 50580	Chopping Bolw Lid
11	4203 065 50590	Chopping Bowl
12	4203 065 50600	Chopping Knife
13	4203 065 50610	Emulsifying Disc
14	4203 065 50620	Tool Holder
15	4203 065 50630	Drive Shaft
16	4203 065 50640	Insert Disc
17	4203 065 50650	Insert slicing
18	4203 065 50660	Insert granulating
19	4203 065 50670	Insert shredding
20	4203 065 50680	Measuring Cup
21	4203 065 50690	Blender Lid
22	4203 065 50700	Bleder Jar
23	4203 065 50710	Sealing Ring
24	4203 065 50720	Chopping Knife
25	4203 065 50480	Service Blender Jar Assy
26	4203 035 84450	Kneading tool

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